

Tactical Rovers
Discovery 1 & 2
Rear Bumper Install

1. Remove the outer trim, screws and side marker lights.
2. Remove the two main bolts. After this, the bumper should be free.
3. Remove back-plate from tail light assembly and unplug wires. Set this plate aside for now- it will be used later.
4. Inside the fender-well, at the rear of the tire, there is a brace that has three rivets at the body to hold it in place. Drill out these three rivets so that the brace is free from the tab on the underside of the body.
5. On the rear quarter-panel, measure 2 inches down from the body trim or style line. Make a line to follow. This cut will remove about 2 ½ " off of the bottom of the quarter-panel. You can hold the bumper up in place to get an idea of what will need to be trimmed. Minor additional trimming at the back corners may be necessary to ensure a good fit. The quarter-panel wing will come up to the plastic fender flares, so leave them long. Err on the side of caution- you can always trim to fit after the bumper is installed.
 - a. D1 owners- you can trim right underneath the rubber trim for the best possible fit. You may also need to grind away weld-slag on the frame horns to get a good fit.
Be cautious of the gas filler tube!
6. Remove the cut section of the quarter-panel as well as the inner support bracket (the one with the three rivets that you drilled out- it should be loose by this point).
 - a. On the D2, the tab that hangs from the body in the fender-well area will need to be straightened so that it points down.
7. Place the turn/brake light back panel (with bulbs and seal) into the Tactical Rovers lens-housing. Bend tabs slightly to hold in place.
8. With the help of a friend (or a floor jack and board), hold the Tactical Rovers bumper in place. Re-attach the two stock main bolts, securing the bumper loosely at the rear.
 - a. There are slots to accommodate two additional bolts if desired.
9. Attach the supplied fender-well wing supports to the tabs on the underside of the body (the ones you bent down earlier). Two hex bolts are supplied... but don't tighten any bolts yet!
10. Using the button-head bolts supplied, attach the wing supports to the quarter-panel wings. You may need to jiggle and twist things around to get them to line up. Repeat for other side.

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11. Tighten all of the wing support bolts.

12. Tighten all of the main bolts.

13. Connect tail light wires.

...Enjoy!

Questions or comments?
Contact the Tactical Rovers Install Team:
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