

Tactical Rovers
Discovery 1 & 2
Front Bumper Install

1. Remove the stock front bumper and all of its components.
2. Remove any trim screws around the fender area. Generally, there is 1 screw per side, but there can be more depending on the model. Disconnect marker light wires.
 - a. On the D2- remove the screw securing the water bottle to the bumper. Drain water and disconnect hose to light sprayers if so equipped. Remove the water bottle and set it aside.
3. There are 4 main mounting-bolts on the frame that secure the bumper (2 on each side). When those are removed, the bumper should be free from the frame.
4. With a 1/2" drill bit or round file, ream out the 4 mount holes in the frame to clean out any debris.
 - a. Tip: Placing the Tactical Rovers front bumper is easily accomplished with an extra set of hands, although a floor jack can be used if help is not available.
5. Prepare the four 1/2" bolts provided by placing one washer on each. Lift or jack the Tactical Rovers bumper in place, lining the slots up with the mount holes, placing 1 top bolt on 1 side and 1 bottom bolt on the other to hold it in place. Place the last 2 bolts.
6. Place the remaining washers and nuts. Tighten all 4.

Note: As stated on our website under the D2 front bumper description, the water bottle MUST be relocated to the engine bay. An aftermarket bottle can be obtained from a parts house and placed on the passenger side of the engine bay. Contact us directly for more info.

...Enjoy!

Questions or comments?
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